

# ASSA ABLOY

ASSA ABLOY LIMITED

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# TEST REPORT

No. TR 270-11

Test of: Cylinder

Issue Date: 19<sup>th</sup> September 2011



<b>Test to:</b> BS EN 1303 : 2005, category of use grade 1 , durability grade 6 , corrosion resistance grade C, key security grade 3		
<b>Client Details:</b> ASSA ABLOY		<b>Contact:</b> J McGuinness - Product Management EMEA
<b>Sample Details:</b> Yale EMEA 6 pin flat key cylinder 1000 series, 13 samples supplied.		
<b>Samples Received:</b> 2 <sup>nd</sup> September 2011	<b>Date Test Completed:</b> 19 <sup>th</sup> September 2011	<b>Job Number:</b> 2011-242

## Picture of Sample



Samples were received in a good condition

## Test Conclusions

Clause No	Description	Compliance
5.2	Key strength	Yes
5.3	Durability	Yes
5.4	Door Mass	N/A
5.5	Fire resistance	No
5.6	Safety	N/A
5.7	Operation at extreme temperatures	Yes
5.8.1	Minimum number of effective differs	Yes
5.8.5	Operation of security mechanism	*N/A
5.8.6	Torque resistance of plug/cylinder	Yes
5.7	Corrosion resistance	Yes

\* Operation of security mechanism could not be fully checked as next closest differ keys were not supplied.

## Classification Achieved

Category of use	Durability	Door mass	Fire resistance	Safety	Corrosion resistance & temperature	Key related security	Attack resistance
1	6	0	0	0	C	3	0

## Disposal

Samples will be retained for a minimum of one month prior to disposal.

Senior Test Engineer:

Richard Darrell

Authorised by:

Ian Bridge (Laboratory Manager)

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The Results obtained relate only to the items tested	Page 1 of 3
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## Results

### 5.2 Key strength

Clause / Description	Requirement	Actual	Assessment
5.2 – Key strength	Apply torque of 2.5 Nm Key subsequently operates cylinder @ <1.5 Nm	Sample 1 - 2.5 Nm applied subsequently operates @ <1.5 Nm	Pass
		Sample 2 - 2.5 Nm applied subsequently operates @ <1.5 Nm	Pass

### 5.3 Durability

Clause / Description	Requirement	Actual	Assessment
5.3 – Durability	Grade 6 – 100,000 cycles New original key operates after test @ <1.5 Nm	Sample 1 -100,000 cycles new original key operates after test @ <1.5 Nm	Pass
		Sample 2 - 100,000 cycles new original key operates after test @ <1.5 Nm	Pass

### 5.4 Door mass

Not applicable to cylinders, no tests required.

### 5.5 Fire resistance

No evidence submitted by customer.

### 5.6 Safety

Not applicable to cylinders, no test required.

### 5.7 Corrosion and Extremes of Temperature

Clause / Description	Requirement	Actual	Assessment
5.7 – Corrosion resistance	Grade C – 96 Hours exposure subsequently operates with max torque of 1.5 Nm	Sample 12 – After 96 hours exposure the cylinder operates @ 0.06 Nm	Pass
		Sample 13 – After 96 hours exposure the cylinder operates @ <0.05 Nm	Pass
5.7 – Operation at extreme temperatures	Grade C – + 80°c -20°c  At each temperature the key will operate and not exceed the torque of 1.5 Nm	Sample 1 – <0.05 Nm @ +80°c <0.05 Nm @ -20°c	Pass
		Sample 2 – <0.05 Nm @ +80°c <0.05 Nm @ -20°c	Pass

### 5.8 Key related Security

Clause / Description	Requirement	Actual	Assessment
5.8.1 – Min number of effective differs	Grade 3 – 15,000 differs	15,071 differs	Pass
5.8.2 – Min number of moveable detainers	Grade 3 – 5 moveable detainers	System has 6 moveable detainers	Pass
5.8.3 – Max number of identical steps	Grade 3 – 60 %	3 identical steps (50%) max of 2 adjacent	Pass
5.8.4 – Direct coding of key	Grade 3 – Coding not allowed on key	Sample 1 – No coding on key	Pass
		Sample 2 – No coding on key	Pass
5.8.5 – Operation of security mechanism	Grade 3 – Following durability next closest key up and down shall not operate @ max torque of 1.5 Nm	Sample 1 – No closest differ keys supplied	Not tested
		Sample 2 – No closest differ keys supplied	Not tested
5.8.6 - Torque resistance of the plug/cylinder	Grade 3 – Cylinder shall not operate with torque of 15 Nm applied via suitable tool	Sample 9 - 15 Nm does not operate	Pass
		Sample 10 - 15 Nm does not operate	Pass

**Notes**

Clause 5.3 – Pro Natur was used to lubricate the keys at the start of test and thereafter at 25,000 cycle intervals.

Clause 5.7 – No lubrication was required for the operation of cylinder following this test.

**Marking**

No Marking details were supplied.